



Specification :-

- Type : Double acting
- Cylinder bore :  $\varnothing 50$
- Stroke :  $80 \begin{smallmatrix} +2 \\ 0 \end{smallmatrix}$
- Ports : G1/4
- Cushion : Both ends
- Max. working Pr : 10 bar

Note:-

The dimensions in the ( ) do not fall under free dimension tolerances given for reference only.

Controlled copy  
17 JUN 2022

<b>JANATICS</b> COIMBATORE-641 021		Drawing No.	-			Rev	-	Issue No.	-		
		Part No.	C50326			Rev	A	Material	-		
Scale NTS		Description DA 50 X 80 Cyl. BASIC							Weight(kg): -		
Sheet Size: A3 Sheet: 1 of 1		Linear ±0.1		0.5 < X ≤ 6 ±0.1		6 < X ≤ 30 ±0.2		30 < X ≤ 120 ±0.3		120 < X ≤ 400 ±0.5	
Surface Finish -		Angular ±1°		±10		10 < X ≤ 50 ±0° 30'		50 < X ≤ 120 ±0° 20'		Radii/ Chamfer ±0.2	
General tolerance class in accordance with ISO 2768-1-M:1989 & GD&T in accordance with ASME Y14.5:2018											
Drawn	D.Usha	Checked	D.Usha	Approved	V.Vasanthi	Date	17/06/2022	Date	17/06/2022	Date	17/06/2022